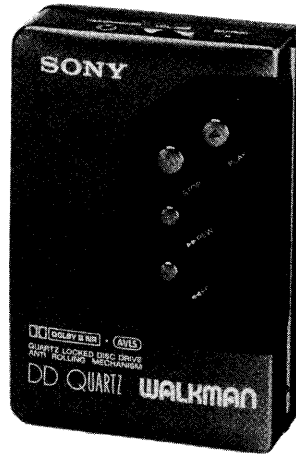



# WM-DD22

## SERVICE MANUAL

AEP Model



Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation. "DOLBY" and the double-D symbol  are trademarks of Dolby Laboratories Licensing Corporation.

Model Name Using Similar Mechanism	WM-DD11
Tape Transport Mechanism Type	MT-WMDD22-16

## SPECIFICATIONS

Frequency response  
40 – 15,000 Hz

Wow and flutter  
± 0.2% W.Peak (DIN)

Power output  
Headphones:  
5 mW + 5 mW (at 10% harmonic distortion)  
load impedance 16  $\Omega$  at DC operation

Output  
HEADPHONES jack (stereo minijack)  
load impedance 8 – 300 ohms

Power requirements  
3 V DC, two R6 (size AA) batteries  
DC IN 3V jack accepts:  
AC-E30L AC power adaptor (not supplied)  
for use on 220 V AC, 50 Hz  
DCC-E130L car battery cord (not supplied)  
for use on 12 V car battery

Battery life (hours)

Batteries	Continuous playback
Sony SUM-3 (NS)	Approx. 3.5
Sony alkaline AM3 (N)	Approx. 7

For maximum performance we recommend the use of alkaline batteries.

Dimensions  
Approx. 83.2 × 119.2 × 38.8 mm (w/h/d)  
incl. projecting parts and controls

Mass  
Approx. 265 g incl. batteries,  
not incl. other accessories

Accessory supplied  
Stereo headphones (1)

Design and specifications subject to change without notice.

**Note**  
This appliance conforms with EEC Directive 87/308/EEC regarding interference suppression.

CASSETTE PLAYER  
**SONY**<sup>®</sup>

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**SERVICING NOTES**

**Flexible Circuit Board Repairing**

- Keep the temperature of the soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

**Notes on Chip Component Replacement**

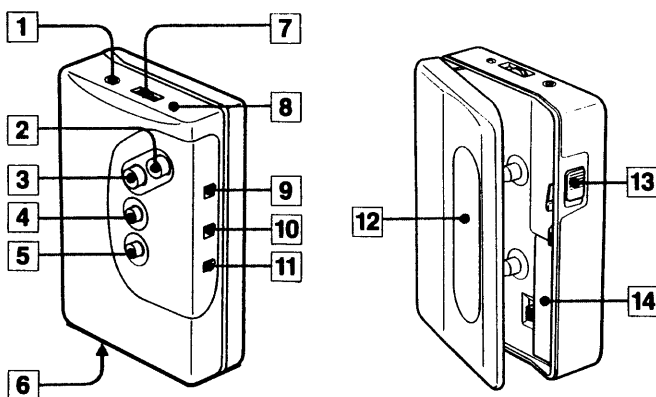
- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

**Notes on replacing the speed detection coil (FG901)**

FG901 is pressed in chassis.  
 Replace as chassis ass'y when FG901 is defective.  
 Decide if FG901 is defective or not by removing lead wires of FG901 from audio board and measuring DC resistance value.  
 DC resistance value of FG901 : Approx. 690Ω

This section is extracted from instruction manual.

**A Parts Identification**



See illustration **A**.

- 1** HEADPHONES jack (stereo minijack)
- 2** ◀ PLAY button
- 3** ■ STOP button
- 4** ▶▶ REW (rewind) button
- 5** ◀◀ FF (fast forward) button
- 6** DC IN 3V (external power input) jack
- 7** VOL (volume) control
- 8** BATTERY indicator
- 9** AVLS (Automatic Volume Limiter System) (OFF/1/2) selector
- 10** TAPE (NORM•CrO<sub>2</sub>/METAL) selector
- 11** DOLBY NR (OFF/ON) switch
- 12** Cassette holder
- 13** OPEN switch
- 14** Battery compartment lid

## SECTION 1 ADJUSTMENTS

### PRECAUTION

- Clean the following parts with a denatured alcohol-moistened swab :
 

playback head	pinch roller
capstan	rubber belt
- Demagnetize the playback head with a head demagnetizer.
- Do not use a magnetized screwdriver for the adjustments.
- After the adjustments, apply suitable locking compound to the parts adjusted.
- The adjustments should be performed with the rated power supply voltage unless otherwise noted.

### 1-1. MECHANICAL ADJUSTMENTS

#### Torque Measurement

Mode	Torque meter	Meter reading
FWD	CQ-102C	22 - 30 g-cm (0.31 - 0.42 oz-inch)
FWD Back Tension		1 - 4 g-cm (0.01 - 0.06 oz-inch)
FF, REW	CQ-201B	More than 65 g-cm (more than 0.9 oz-inch)

#### Tape Tension Measurement

Mode	Tension meter	Meter reading
FWD	CQ-403A	More than 60 g (more than 0.83 oz)

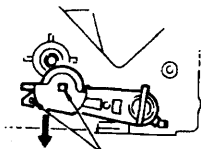
#### Pinch Roller Pressure Adjustment

##### — Playback Mode —

- Pull the spring scale in the direction shown by the arrow.
- Slowly return the pinch roller and read the spring scale just when the pinch roller starts rotating.

##### Specification :

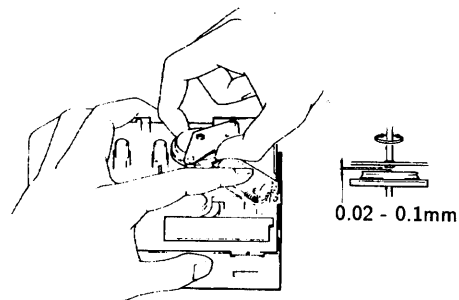
$170 \pm 20\text{g}$  (5.3 - 6.7 oz)



Hook the spring scale to one of these holes and pull it in the direction of arrow.

#### Wow & flutter and m t r p s i t i n

- Adjust with the adjustment screw so that rotor thrust play is within 0.1mm. (When confirming play, press motor down so that the motor pulley and rotor rubber section do not touch.)



- Wow & flutter adjustment

##### Setting :

Power supply voltage : 2.5V

Tape : Adjust by using end portion of tape.

VOLUME control : mechanical mid

TAPE SELECT switch : NORM

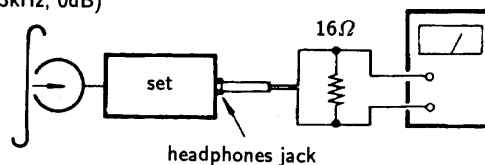
DOLBY NR switch : OFF

AVLS switch : OFF

##### Procedure :

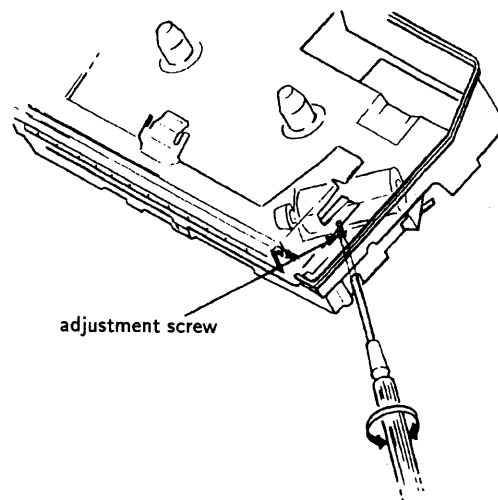
test tape  
WS-48A  
(3kHz, 0dB)

wow & flutter  
meter



- Mode : playback

Turn the adjustment screw so that the wow and flutter meter reads minimum (less than 0.12% W-RMS).



## 1-2. ELECTRICAL ADJUSTMENTS

### Test Tape

Type	Signal	Used for
WS-48A	3 kHz, 0dB	Tape Speed Adjustment
P-4-A100	10kHz, -10dB	Playback Head Azimuth Adjustment
P-4-A063	6.3kHz, -10dB	
P-4-L300	315Hz, 0dB	Playback Level Adjustment

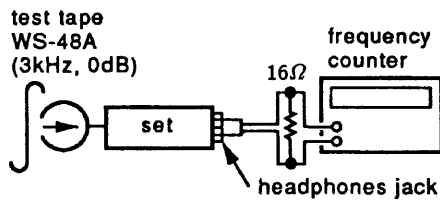
### Tape Speed Adjustment

#### Setting:

VOLUME control : mechanical mid  
 TAPE SELECT switch : NORM  
 DOLBY NR switch : OFF  
 AVLS switch : OFF

#### Procedure:

Mode : playback



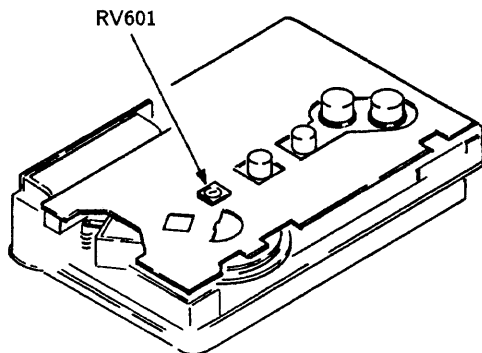
1. Turn RV601 so that frequency reading becomes in 3,000Hz. (at the ending part of the test tape)
2. Play back the test tape top and end and confirm that the frequency reading becomes in the adjustment limit below.

#### Adjustment Limit :

Frequency counter
3000Hz ± 30Hz

#### Adjustment Location :

- AUDIO board -



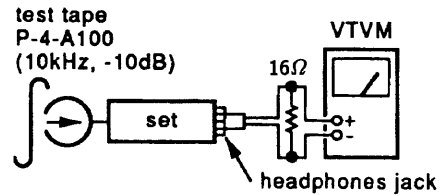
### Playback Head Azimuth Adjustment

#### Setting :

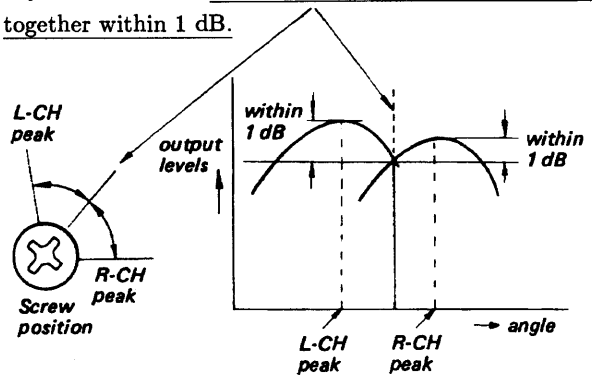
VOLUME control : mechanical mid  
 TAPE SELECT switch : NORM  
 DOLBY NR switch : OFF  
 AVLS switch : OFF

#### Procedure :

1. Mode : playback

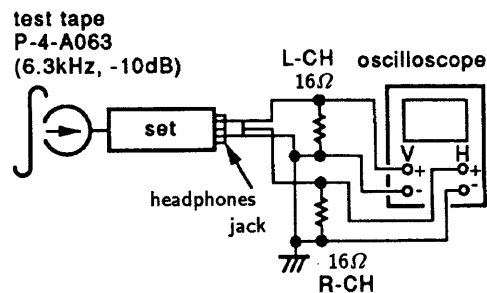


2. Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screw until both of output levels match together within 1 dB.



3. Phase Check

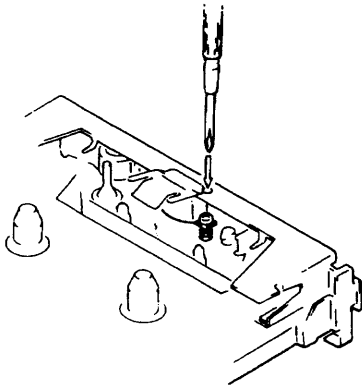
Mode : playback



screen pattern				
in-phase 45° 90°			135° 180°	
good			wrong	

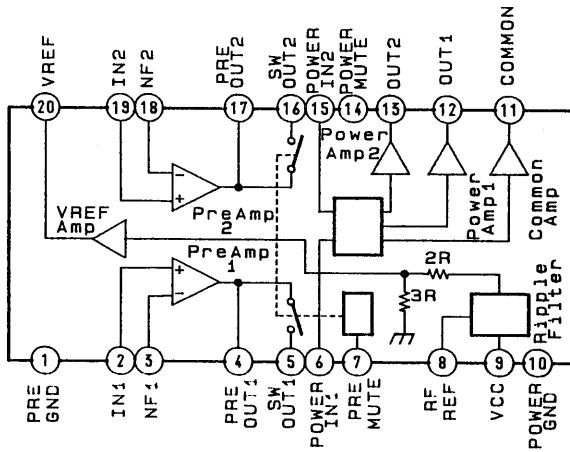
**Adjustment Location :**

- cassette chamber -

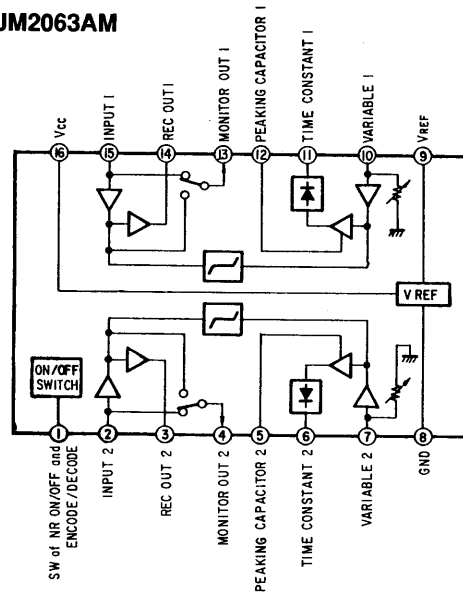


**● IC BLOCK DIAGRAMS**

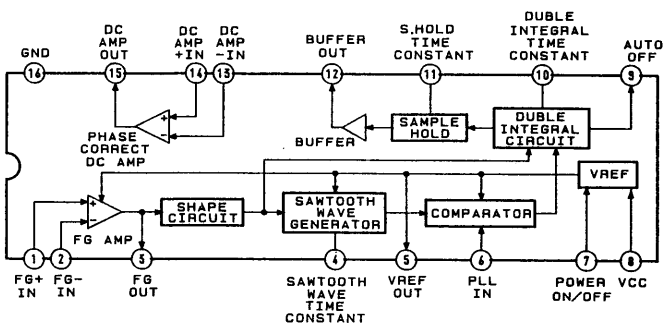
- IC301  
LA4571M



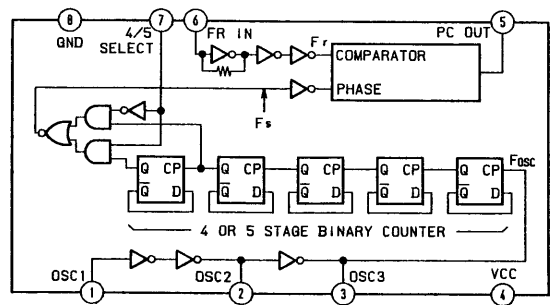
- IC302  
NJM2063AM



- IC601  
CXA1423N

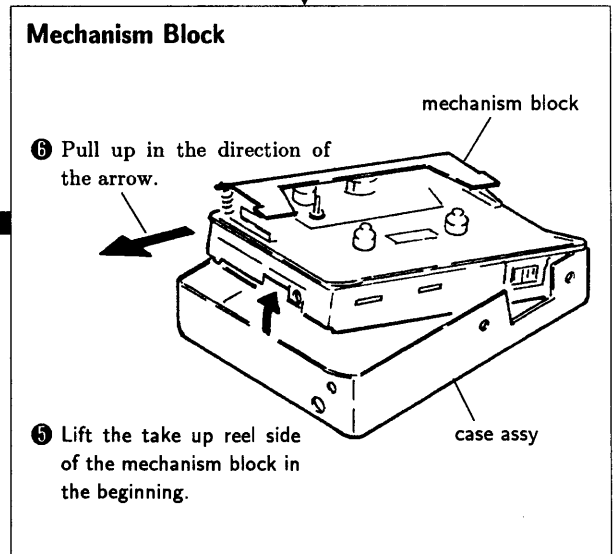
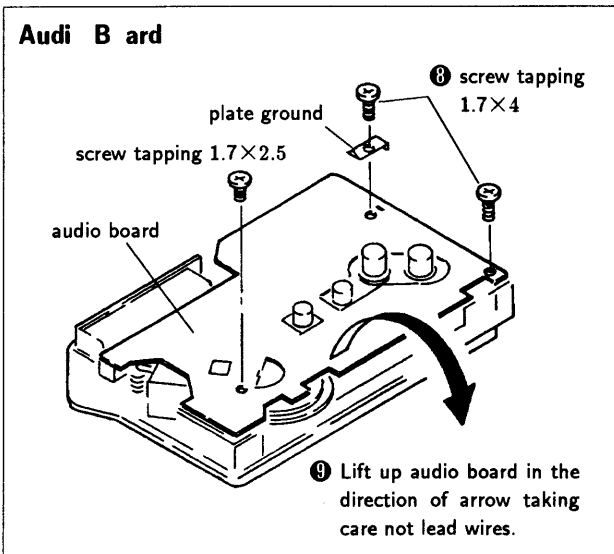
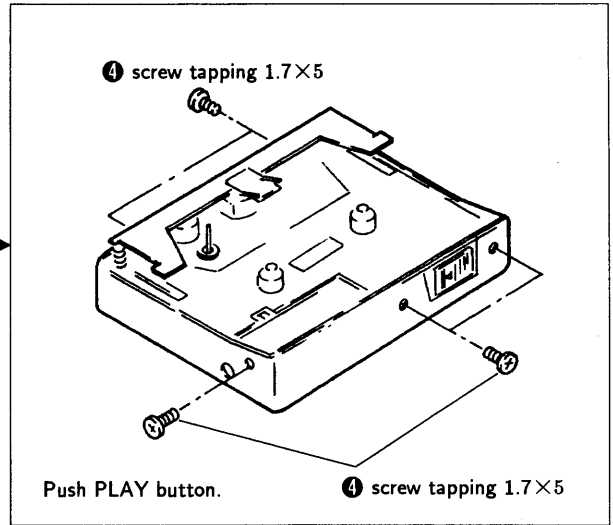
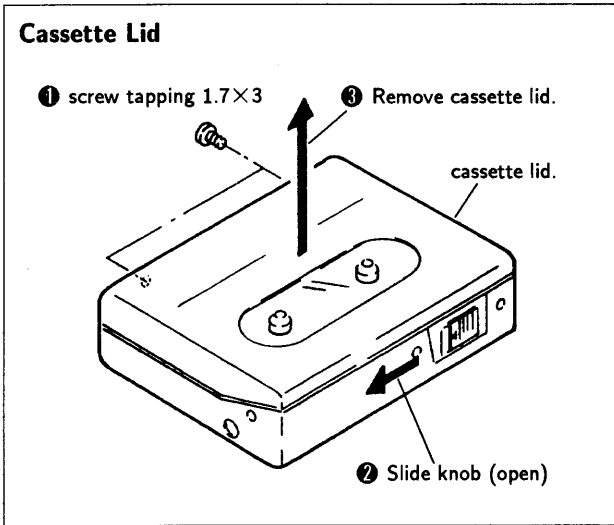


- IC701  
MSM58141MSK

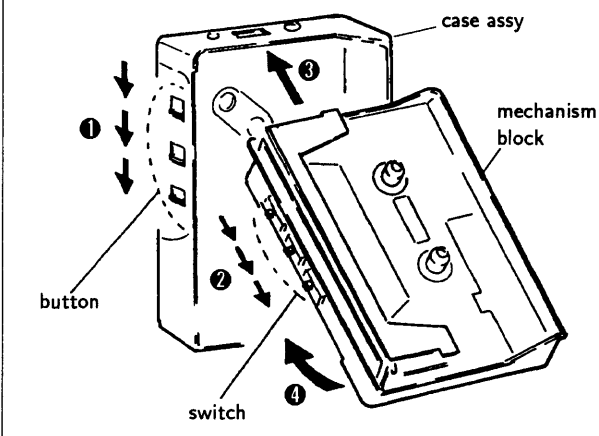


## SECTION 2 DISASSEMBLY

Note : Following the disassembly procedure in the numerical order given.



**Note for assembling :**



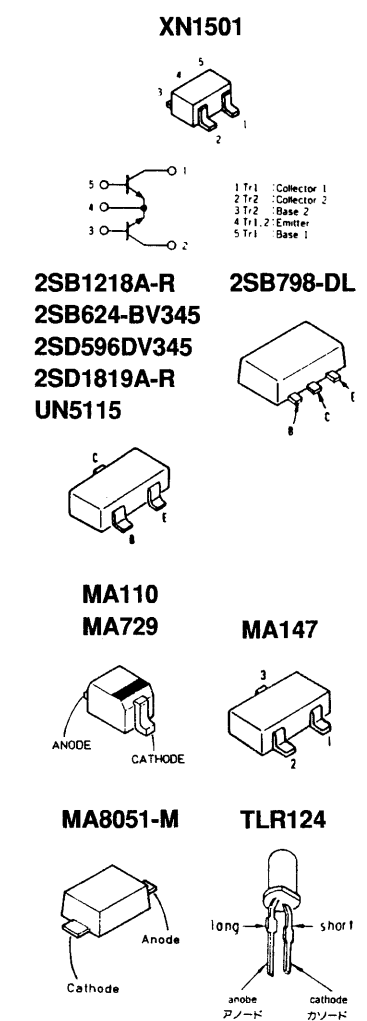
- ① Move the AVLS, TAPE and DOLBY NR button toward arrow direction.
- ② Slide the AVLS, TAPE and DOLBY NR switch toward arrow direction.  
(AVLS-OFF, TAPE-NORM, DOLBY NR-OFF position)
- ③ Insert the mechanism block to the case assy numerical order ③ ④.

SECTION 3  
DIAGRAMS

WM-DD22 WM-DD22

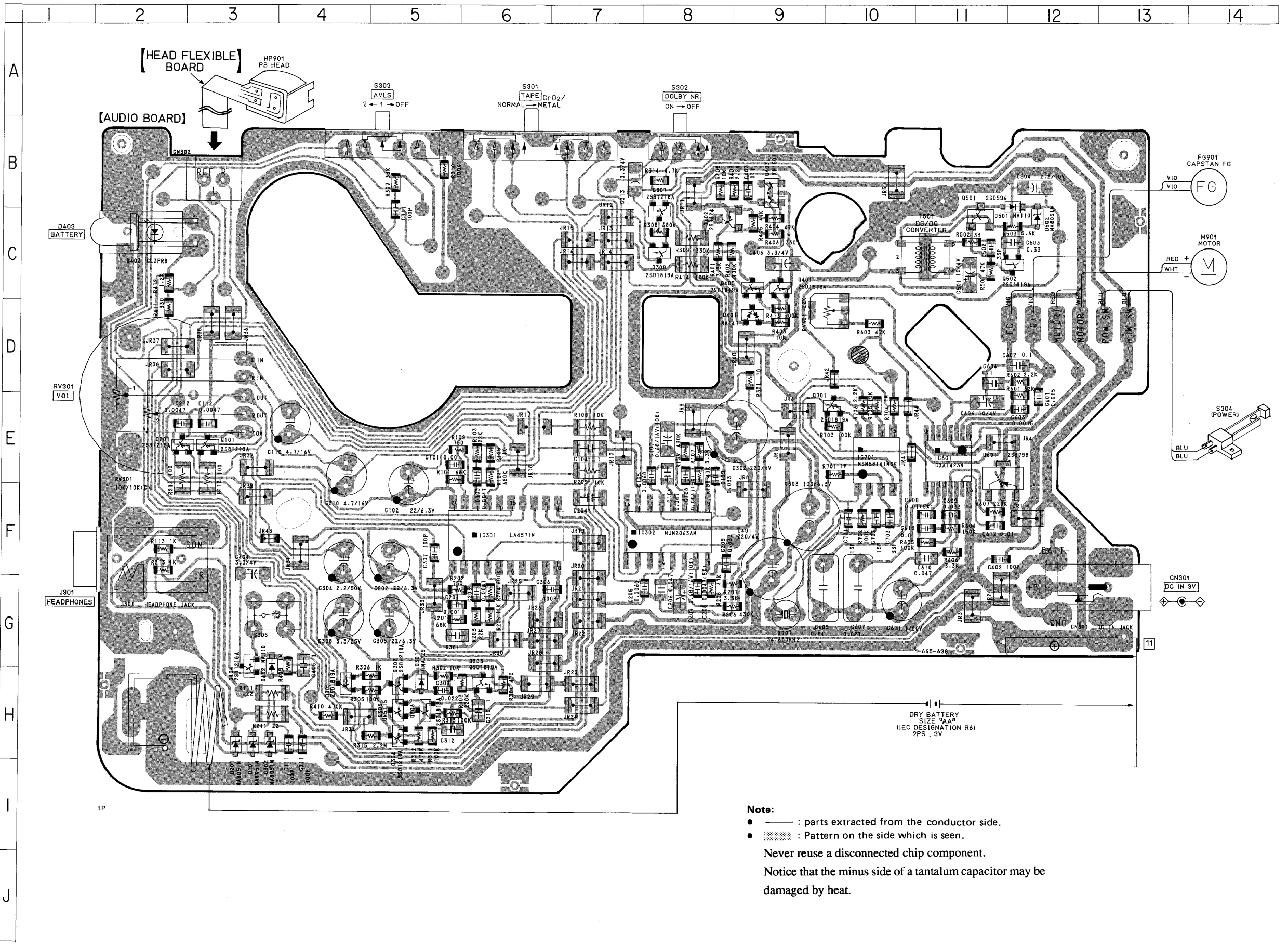
3-2. PRINTED WIRING BOARD

3-1. SEMICONDUCTOR  
LEAD LAYOUTS



• Semiconductor L cation

Ref. No.	Location
D101	H-3
D201	H-3
D301	H-5
D302	H-3
D401	D-8
D402	G-3
D403	C-2
D501	B-11
D502	C-12
IC301	F-6
IC302	F-8
IC601	E-11
IC701	E-10
Q101	E-3
Q201	E-3
Q301	H-4
Q302	H-5
Q303	H-6
Q304	H-5
Q305	H-5
Q306	H-5
Q307	C-7
Q308	C-7
Q401	C-9
Q402	C-8
Q403	B-9
Q404	G-3
Q405	C-9
Q501	C-11
Q502	C-11
Q601	E-11
Q701	E-9



**Note:**

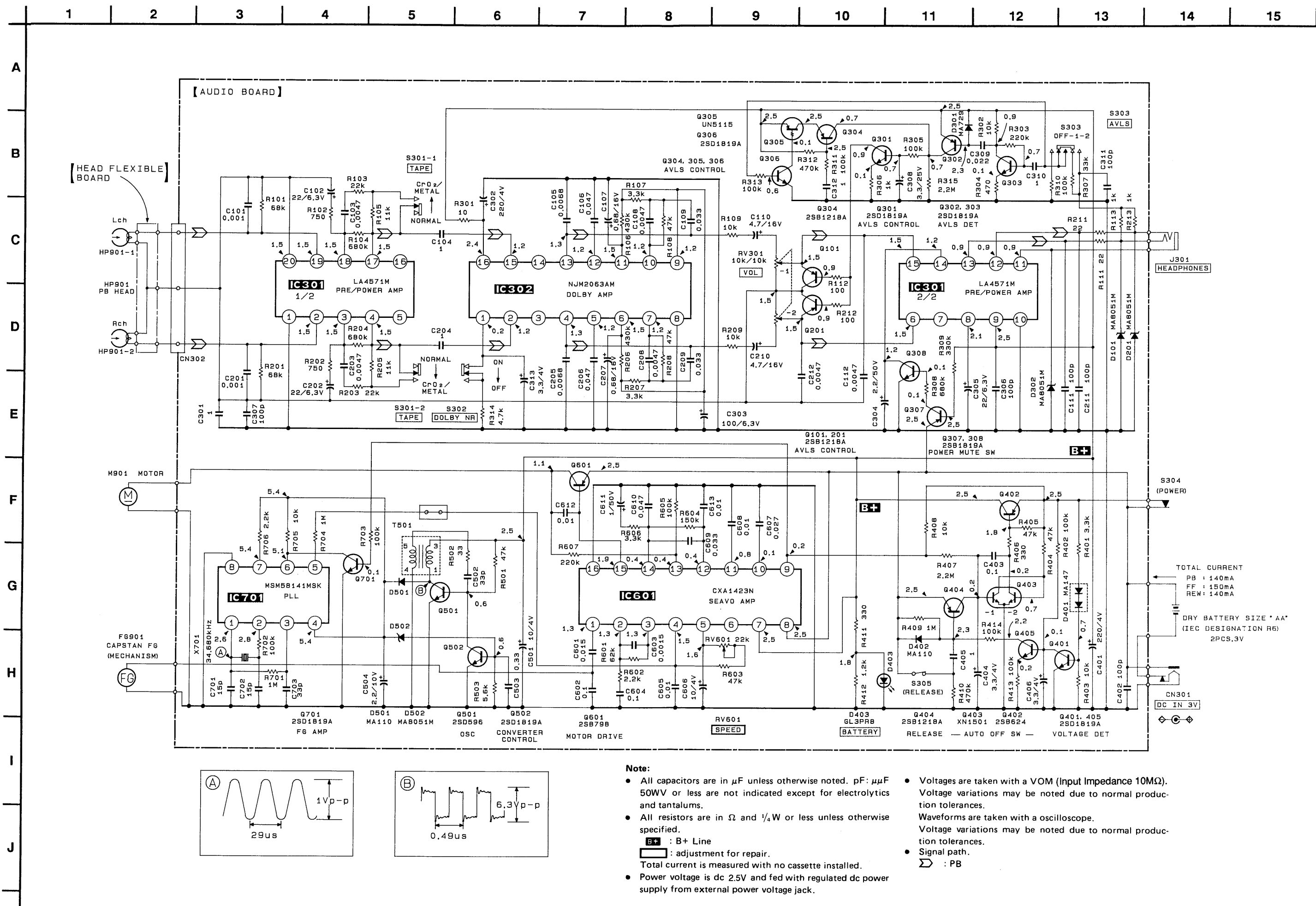
- : parts extracted from the conductor side.
- ▨ : Pattern on the side which is seen.

Never reuse a disconnected chip component.  
Notice that the minus side of a tantalum capacitor may be damaged by heat.

3-3. SCHEMATIC DIAGRAM

• See page 5 for IC block diagram

WM-DD22 WM-DD22



## SECTION 4 EXPLODED VIEWS

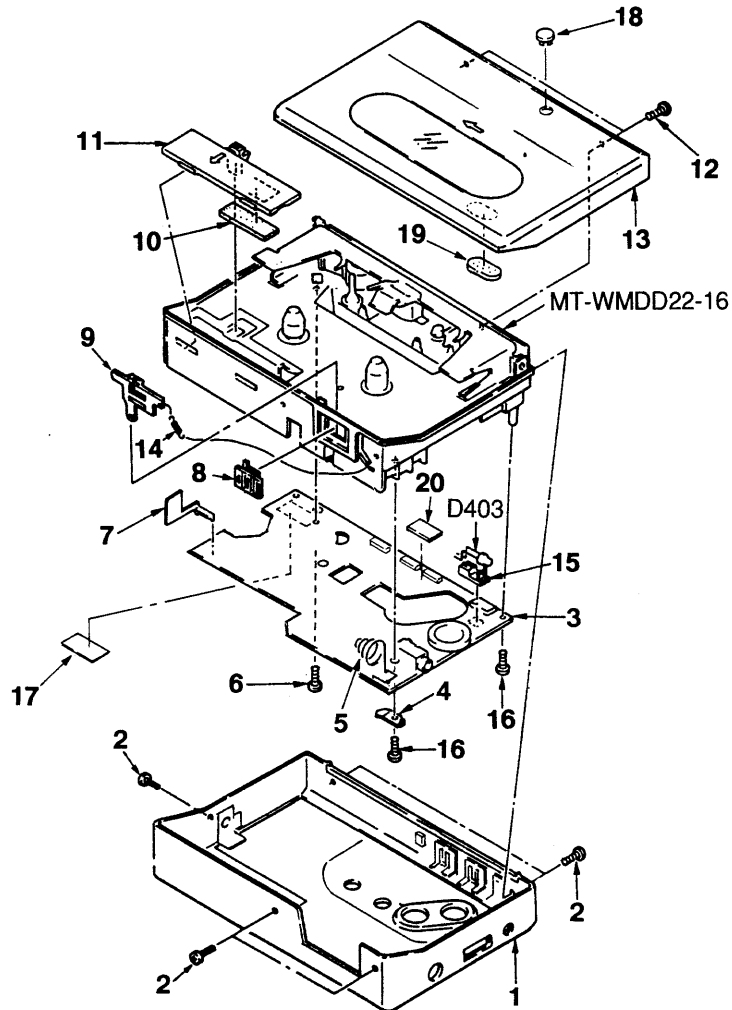
### NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- The construction parts of an assembled part are indicated with a collation number in the remark column.
- Items marked "\*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

- Due to standardization, parts with part number suffix -XX and -X may be different from the parts specified in the components used on the set.

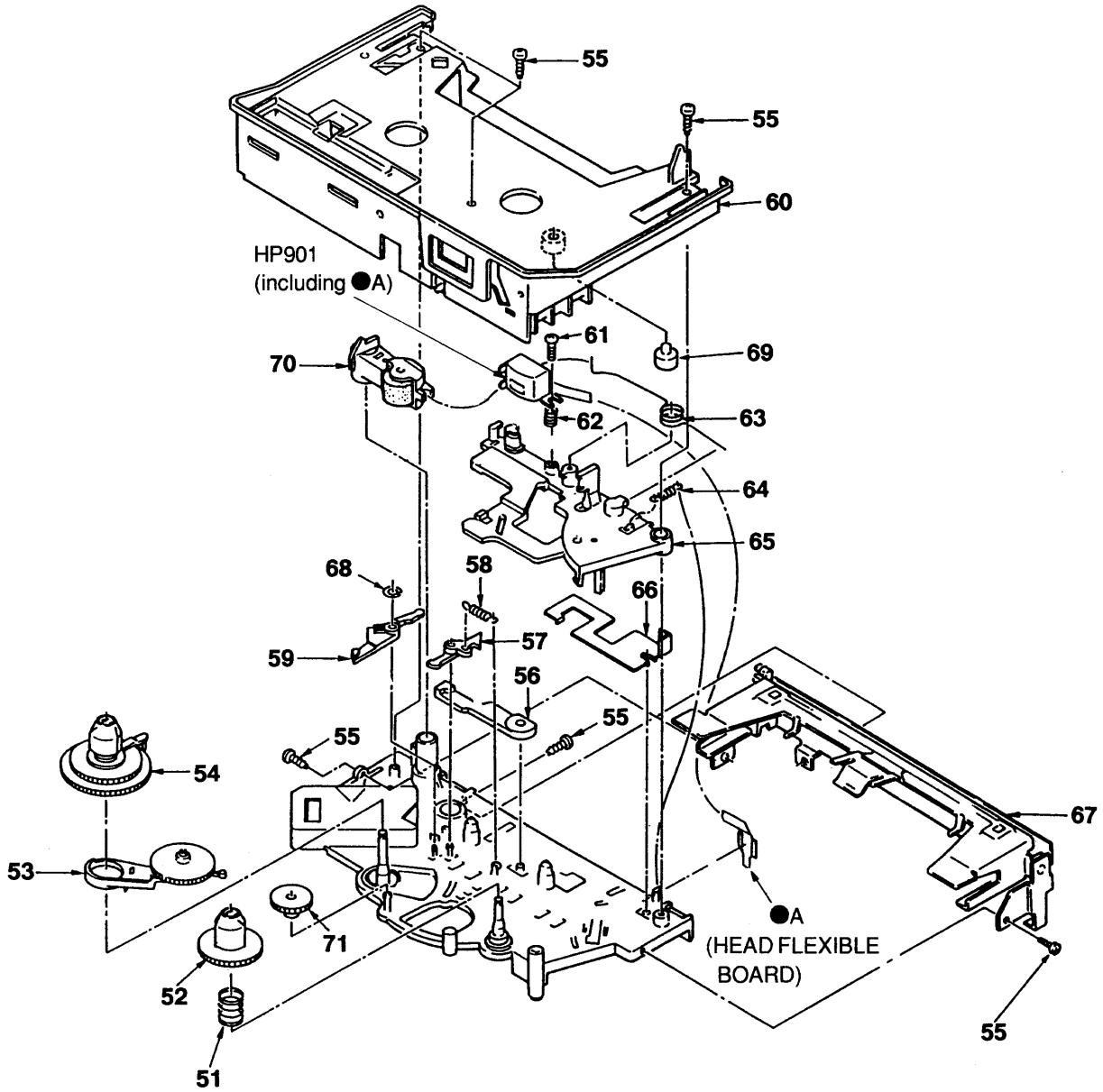
- Color Indication of Appearance Parts  
Example:  
(RED) ... KNOB, BALANCE (WHITE)  
↑ Cabinet's Color                      ↑ Parts' Color

### 4-1. CABINET



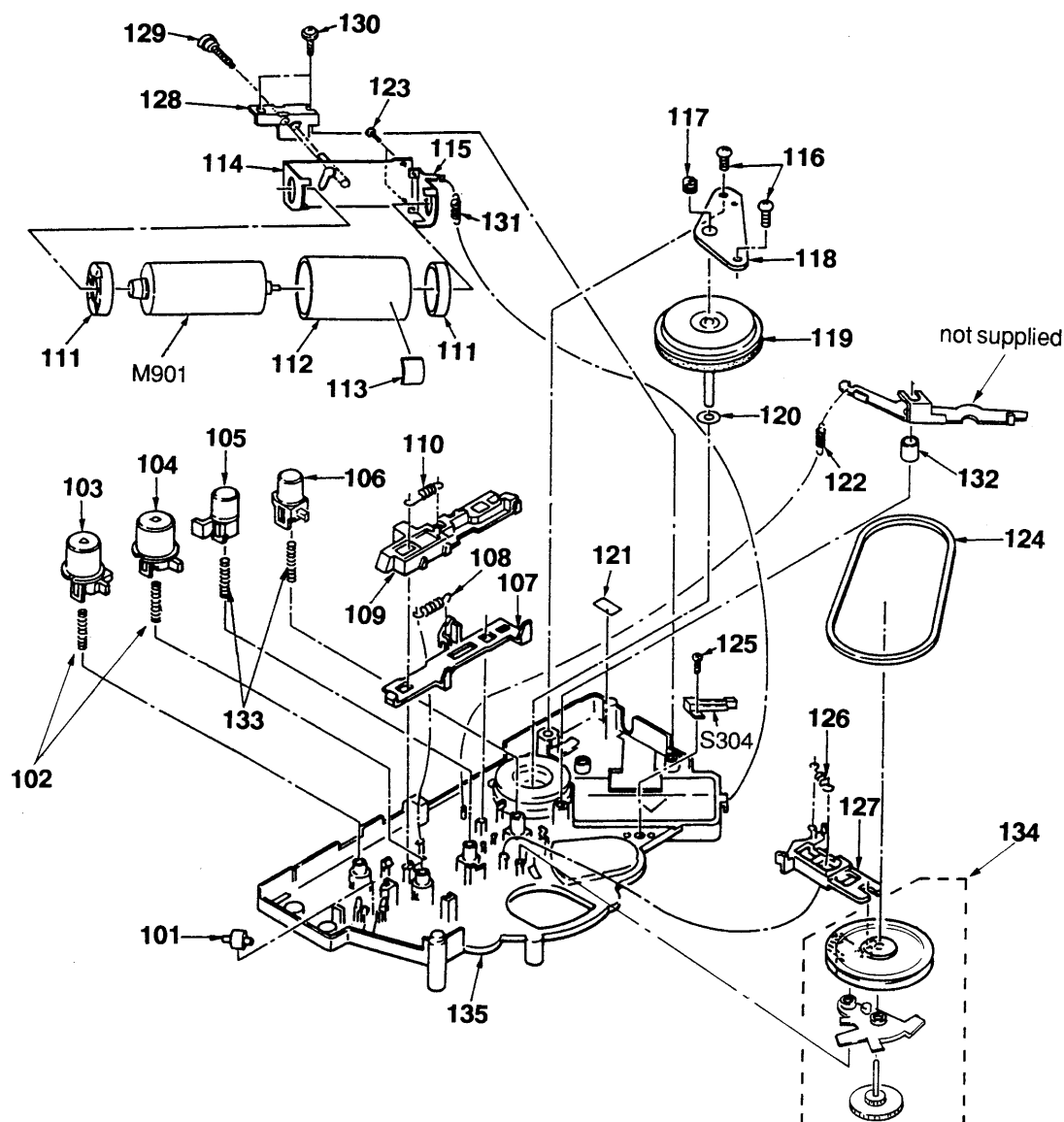
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	X-3365-662-1	CASE ASSY (DG) (BLACK)		13	X-3365-663-1	LID ASSY (DG), CASSETTE (BLACK)	
1	X-3365-664-1	CASE ASSY (BB) (BLUE)		13	X-3365-666-1	LID ASSY (BB), CASSETTE (BLUE)	
1	X-3365-665-1	CASE ASSY (T) (SILVER)		13	X-3365-667-1	LID ASSY (T), CASSETTE (SILVER)	
2	3-893-942-21	SCREW (1.7X5), TAPPING (B)		14	3-303-955-00	SPRING, TENSION	
3	A-3016-262-A	AU BOARD, COMPLETE		* 15	3-343-524-01	HOLDER, LED	
4	3-324-444-01	PLATE, GROUND		16	3-893-942-31	SCREW (1.7X4), TAPPING (B)	
5	3-383-074-01	SPRING, BATTERY COIL		17	3-831-441-11	CUSHION (B)	
6	7-627-552-07	SCREW, PRECISION +P 1.7X2.5		18	3-578-232-21	ORNAMENT, ADJUSTMENT HOLE (BLACK, BLUE)	
7	3-383-070-01	TERMINAL BOARD, BATTERY		18	3-578-232-00	ORNAMENT, ADJUSTMENT HOLE (SILVER)	
8	3-362-282-01	KNOB (OPEN)		19	3-327-119-01	SPACER, OPEN KNOB	
9	3-362-286-01	LEVER, LOCK		* 20	3-563-504-01	PLATE, ADJUSTMENT	
10	9-911-815-01	CUSHION, MICROPHONE		D403	8-719-812-41	LED TLR124	
11	3-324-459-01	LID, BATTERY CASE					
12	3-893-942-11	SCREW (1.7X3), TAPPING (B)					

**4-2. TAPE TRANSPORT MECHANISM (1)  
(MT-WMDD22-16)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	3-343-505-01	SPRING, COMPRESSION		62	3-343-506-01	SPRING, COMPRESSION	
52	3-324-478-01	GEAR (S REEL)		63	3-343-519-01	SPRING	
53	X-3310-958-1	ARM ASSY, PLAY		64	3-343-503-01	SPRING, TENSION	
54	X-3310-956-1	REEL ASSY, T		65	3-343-513-01	CHASSIS, HEAD	
55	3-893-942-01	SCREW (1.7X4), TAPPING (B)		66	3-324-465-01	LEVER (RELEASE)	
56	3-324-493-01	LEVER (S. OFF)		67	X-3365-691-1	HINGE ASSY	
57	3-343-508-01	LEVER (DETECTION SAFETY)		68	3-570-615-00	POLY-WASHER (DIA. 1.2)	
58	3-343-509-01	SPRING, TENSION		69	3-362-280-01	LEVER (PUSH)	
59	X-3310-977-1	ARM ASSY, DETECTION		70	X-3310-962-1	PINCH LEVER ASSY	
60	X-3362-040-7	SHASSIS ASSY, SUB		71	3-324-495-01	GEAR (FF)	
61	7-621-255-25	SCREW +PTT 2X4 (S)		HP901	1-543-481-11	HEAD, MAGNETIC (PLAY BACK)	

### 4-3. TAPE TRANSPORT MECHANISM (2) (MT-WMDD22-16)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	3-324-498-01	SHAFT (ROLLER)		120	3-315-495-11	WASHER (t=0.13)	
102	3-324-497-01	SPRING, COMPRESSION		120	3-315-495-21	WASHER (t=0.2)	
103	X-3365-687-1	LEVER ASSY, PLAY BUTTON		120	3-315-495-31	WASHER (t=0.3)	
104	X-3365-690-1	LEVER ASSY, STOP BUTTON					
105	X-3365-688-1	LEVER ASSY, REW BUTTON		121	3-831-441-11	CUSHION (B)	
				122	3-363-785-01	SPRING (LEVER RETURN), TENSION	
106	X-3365-689-1	LEVER ASSY, FF BUTTON		123	3-704-197-01	SCREW (M1.4X1.6), LOCKING	
107	3-343-512-01	LEVER (SW)		124	3-499-042-XX	BELT	
108	3-343-509-01	SPRING, TENSION		125	3-309-597-21	SCREW (1.4), TAPPING	
109	3-343-511-01	PLATE, LOCK					
110	3-343-502-01	SPRING, TENSION		126	3-343-501-01	SPRING, TENSION	
* 111	3-362-276-01	CUSHION (MOTOR)		127	3-324-485-01	LEVER (FR)	
112	3-343-507-01	SHIELD, MOTOR		* 128	X-3362-038-1	BRACKET ASSY	
113	3-831-441-XX	SPACER		129	3-362-275-01	SHAFT (MOTOR HOLDER)	
* 114	X-3362-039-1	BRACKET (MOTOR A) ASSY		130	4-908-618-21	SCREW (+BTP) (2X6)	
* 115	3-362-277-01	BRACKET (MOTOR B)		131	3-364-363-01	SPRING, TENSION	
116	3-318-203-71	SCREW (B1.7X5), TAPPING		132	3-363-787-02	SLEEVE (LEVER)	
117	3-357-127-01	SCREW (THRUST)		133	3-363-786-01	SPRING, COMPRESSION	
* 118	3-324-496-01	RETAINER, THRUST		134	X-3310-976-1	ARM ASSY, MIDWAY	
119	X-3310-957-2	WHEEL ASSY, CAPSTAN		135	X-3310-975-1	CHASSIS ASSY	
				M901	1-541-960-11	MOTOR	
				S304	1-553-226-00	SWITCH, LEAF (POWER)	

AU

## SECTION 5

### ELECTRICAL PARTS LIST

## NOTE:

Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.

- -XX and -X mean standardized parts, so they may have some difference from the original one.

## RESISTORS

All resistors are in ohms.

METAL: Metal-film resistor.

METAL OXIDE: Metal oxide-film resistor.

F: nonflammable

Items marked "\*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

## • SEMICONDUCTORS

In each case, u:  $\mu$ , for example:

uA ..:  $\mu$ A.. uPA..:  $\mu$ PA..

uPB..:  $\mu$ PB.. uPC..:  $\mu$ PC.. uPD..:  $\mu$ PD..

## • CAPACITORS

uF:  $\mu$ F

## • COILS

uH:  $\mu$ H

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
	A-3016-262-A	AU BOARD, COMPLETE *****					
*	3-343-524-01	HOLDER, LED		C311	1-162-953-11	CERAMIC CHIP 100PF 5%	50V
	3-383-070-01	TERMINAL BOARD, BATTERY		C312	1-164-346-11	CERAMIC CHIP 1uF	16V
	3-383-074-01	SPRING, BATTERY COIL		C313	1-135-221-11	TANTAL. CHIP 3.3uF 20%	4V
		< CAPACITOR >		C401	1-124-434-00	ELECT 220uF 20%	4V
C101	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V	C402	1-162-953-11	CERAMIC CHIP 100PF 5%	50V
C102	1-126-153-11	ELECT 22uF 20%	6.3V	C403	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C103	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V	C404	1-135-221-11	TANTAL. CHIP 3.3uF 20%	4V
C104	1-162-638-11	CERAMIC CHIP 1uF	16V	C405	1-164-346-11	CERAMIC CHIP 1uF	16V
C105	1-162-969-11	CERAMIC CHIP 0.0068uF 10%	25V	C406	1-135-221-11	TANTAL. CHIP 3.3uF 20%	4V
C106	1-163-809-11	CERAMIC CHIP 0.047uF 10%	25V	C501	1-135-201-11	TANTALUM CHIP 10uF 20%	4V
C107	1-135-226-21	TANTAL. CHIP 0.68uF 10%	16V	C502	1-162-947-11	CERAMIC CHIP 33PF 5%	50V
C108	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V	C503	1-164-336-11	CERAMIC CHIP 0.33uF	25V
C109	1-164-677-11	CERAMIC CHIP 0.033uF 10%	16V	C504	1-135-149-21	TANTALUM CHIP 2.2uF 20%	10V
C110	1-126-163-11	ELECT 4.7uF 20%	50V	C601	1-164-245-11	CERAMIC CHIP 0.015uF 10%	25V
C111	1-162-953-11	CERAMIC CHIP 100PF 5%	50V	C602	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C112	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V	C603	1-162-965-11	CERAMIC CHIP 0.0015uF 10%	50V
C201	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V	C604	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C202	1-126-153-11	ELECT 22uF 20%	6.3V	C605	1-136-153-00	FILM 0.01uF 5%	50V
C203	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V	C606	1-135-201-11	TANTALUM CHIP 10uF 20%	4V
C204	1-162-638-11	CERAMIC CHIP 1uF	16V	C607	1-136-158-00	FILM 0.027uF 5%	50V
C205	1-162-969-11	CERAMIC CHIP 0.0068uF 10%	25V	C608	1-162-970-11	CERAMIC CHIP 0.01uF 10%	25V
C206	1-163-809-11	CERAMIC CHIP 0.047uF 10%	25V	C609	1-164-677-11	CERAMIC CHIP 0.033uF 10%	16V
C207	1-135-226-21	TANTAL. CHIP 0.68uF 10%	16V	C610	1-163-809-11	CERAMIC CHIP 0.047uF 10%	25V
C208	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V	C611	1-126-160-11	ELECT 1uF 20%	50V
C209	1-164-677-11	CERAMIC CHIP 0.033uF 10%	16V	C612	1-162-970-11	CERAMIC CHIP 0.01uF 10%	25V
C210	1-126-163-11	ELECT 4.7uF 20%	50V	C613	1-162-970-11	CERAMIC CHIP 0.01uF 10%	25V
C211	1-162-953-11	CERAMIC CHIP 100PF 5%	50V	C701	1-162-943-11	CERAMIC CHIP 15PF 5%	50V
C212	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V	C702	1-162-943-11	CERAMIC CHIP 15PF 5%	50V
C301	1-164-346-11	CERAMIC CHIP 1uF	16V	C703	1-162-947-11	CERAMIC CHIP 33PF 5%	50V
C302	1-124-434-00	ELECT 220uF 20%	4V			< CONNECTOR >	
C303	1-124-584-00	ELECT 100uF 20%	10V	CN301	1-580-372-21	JACK, OUTER POWER	
C304	1-124-257-00	ELECT 2.2uF 20%	50V	CN302	1-695-801-11	HOUSING, CONNECTOR 3P	
C305	1-126-153-11	ELECT 22uF 20%	6.3V			< DIODE >	
C306	1-162-953-11	CERAMIC CHIP 100PF 5%	50V	D101	8-719-420-90	DIODE MA8051-M	
C307	1-162-953-11	CERAMIC CHIP 100PF 5%	50V	D201	8-719-420-90	DIODE MA8051-M	
C308	1-126-162-11	ELECT 3.3uF 20%	50V	D301	8-719-420-51	DIODE MA729	
C309	1-162-995-11	CERAMIC CHIP 0.022uF	50V	D302	8-719-420-90	DIODE MA8051-M	
C310	1-164-346-11	CERAMIC CHIP 1uF	16V	D401	8-719-421-33	DIODE MA147	

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Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
D402	8-719-404-46	DIODE MA110		JR35	1-216-296-00	METAL CHIP 0 5%	1/8W
D403	8-719-812-41	LED TLR124		JR36	1-216-296-00	METAL CHIP 0 5%	1/8W
D501	8-719-404-46	DIODE MA110		JR37	1-216-296-00	METAL CHIP 0 5%	1/8W
D502	8-719-420-90	DIODE MA8051-M		JR38	1-216-296-00	METAL CHIP 0 5%	1/8W
< IC >				JR39	1-216-296-00	METAL CHIP 0 5%	1/8W
IC301	8-759-821-89	IC LA4571M		JR40	1-216-296-00	METAL CHIP 0 5%	1/8W
IC302	8-759-701-07	IC NJM2063AM		< TRANSISTOR >			
IC601	8-752-039-14	IC CXA1423N		Q101	8-729-402-55	TRANSISTOR 2SB1218A-R	
IC701	8-759-996-71	IC MSM58141MSK		Q201	8-729-402-55	TRANSISTOR 2SB1218A-R	
< JACK >				Q301	8-729-402-32	TRANSISTOR 2SD1819A-R	
J301	1-565-287-11	JACK		Q302	8-729-402-55	TRANSISTOR 2SB1218A-R	
< JUMPER RESISTOR >				Q303	8-729-402-32	TRANSISTOR 2SD1819A-R	
JR1	1-216-296-00	METAL CHIP 0 5%	1/8W	Q304	8-729-402-55	TRANSISTOR 2SB1218A-R	
JR2	1-216-296-00	METAL CHIP 0 5%	1/8W	Q305	8-729-420-53	TRANSISTOR UN5115	
JR3	1-216-296-00	METAL CHIP 0 5%	1/8W	Q306	8-729-402-32	TRANSISTOR 2SD1819A-R	
JR4	1-216-296-00	METAL CHIP 0 5%	1/8W	Q307	8-729-402-55	TRANSISTOR 2SB1218A-R	
JR5	1-216-296-00	METAL CHIP 0 5%	1/8W	Q308	8-729-402-32	TRANSISTOR 2SD1819A-R	
JR6	1-216-296-00	METAL CHIP 0 5%	1/8W	Q401	8-729-402-32	TRANSISTOR 2SD1819A-R	
JR7	1-216-296-00	METAL CHIP 0 5%	1/8W	Q402	8-729-141-48	TRANSISTOR 2SB624-BV345	
JR8	1-216-296-00	METAL CHIP 0 5%	1/8W	Q403	8-729-402-13	TRANSISTOR XN1501	
JR9	1-216-296-00	METAL CHIP 0 5%	1/8W	Q404	8-729-402-55	TRANSISTOR 2SB1218A-R	
JR10	1-216-296-00	METAL CHIP 0 5%	1/8W	Q405	8-729-402-32	TRANSISTOR 2SD1819A-R	
JR11	1-216-296-00	METAL CHIP 0 5%	1/8W	Q501	8-729-141-75	TRANSISTOR 2SD596DV345	
JR12	1-216-296-00	METAL CHIP 0 5%	1/8W	Q502	8-729-402-32	TRANSISTOR 2SD1819A-R	
JR13	1-216-296-00	METAL CHIP 0 5%	1/8W	Q601	8-729-101-07	TRANSISTOR 2SB798-DL	
JR14	1-216-296-00	METAL CHIP 0 5%	1/8W	Q701	8-729-402-32	TRANSISTOR 2SD1819A-R	
JR15	1-216-296-00	METAL CHIP 0 5%	1/8W	< RESISTOR >			
JR16	1-216-296-00	METAL CHIP 0 5%	1/8W	R41	1-216-864-11	METAL CHIP 0 5%	1/16W
JR17	1-216-296-00	METAL CHIP 0 5%	1/8W	R42	1-216-864-11	METAL CHIP 0 5%	1/16W
JR18	1-216-296-00	METAL CHIP 0 5%	1/8W	R43	1-216-864-11	METAL CHIP 0 5%	1/16W
JR19	1-216-296-00	METAL CHIP 0 5%	1/8W	R44	1-216-864-11	METAL CHIP 0 5%	1/16W
JR20	1-216-296-00	METAL CHIP 0 5%	1/8W	R101	1-216-843-11	METAL CHIP 68K 5%	1/16W
JR21	1-216-296-00	METAL CHIP 0 5%	1/8W	R102	1-218-484-11	METAL GLAZE 750 5%	1/16W
JR22	1-216-296-00	METAL CHIP 0 5%	1/8W	R103	1-216-837-11	METAL CHIP 22K 5%	1/16W
JR23	1-216-296-00	METAL CHIP 0 5%	1/8W	R104	1-216-855-11	METAL CHIP 680K 5%	1/16W
JR24	1-216-296-00	METAL CHIP 0 5%	1/8W	R105	1-218-330-11	METAL GLAZE 11K 5%	1/16W
JR25	1-216-296-00	METAL CHIP 0 5%	1/8W	R106	1-218-448-11	METAL GLAZE 430K 5%	1/16W
JR26	1-216-296-00	METAL CHIP 0 5%	1/8W	R107	1-216-827-11	METAL CHIP 3.3K 5%	1/16W
JR27	1-216-296-00	METAL CHIP 0 5%	1/8W	R108	1-216-841-11	METAL CHIP 47K 5%	1/16W
JR28	1-216-296-00	METAL CHIP 0 5%	1/8W	R109	1-216-222-00	METAL GLAZE 10K 5%	1/8W
JR29	1-216-296-00	METAL CHIP 0 5%	1/8W	R111	1-216-158-00	METAL GLAZE 22 5%	1/8W
JR30	1-216-296-00	METAL CHIP 0 5%	1/8W	R112	1-216-174-00	METAL GLAZE 100 5%	1/8W
JR31	1-216-296-00	METAL CHIP 0 5%	1/8W	R113	1-216-821-11	METAL CHIP 1K 5%	1/16W
JR32	1-216-296-00	METAL CHIP 0 5%	1/8W	R201	1-216-843-11	METAL CHIP 68K 5%	1/16W
JR33	1-216-296-00	METAL CHIP 0 5%	1/8W	R202	1-218-484-11	METAL GLAZE 750 5%	1/16W
JR34	1-216-296-00	METAL CHIP 0 5%	1/8W	R203	1-216-837-11	METAL CHIP 22K 5%	1/16W
				R204	1-216-855-11	METAL CHIP 680K 5%	1/16W

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Ref. No.	Part No.	Description	Remark
R205	1-218-330-11	METAL GLAZE	11K 5% 1/16W
R206	1-218-448-11	METAL GLAZE	430K 5% 1/16W
R207	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
R208	1-216-841-11	METAL CHIP	47K 5% 1/16W
R209	1-216-222-00	METAL GLAZE	10K 5% 1/8W
R211	1-216-158-00	METAL GLAZE	22 5% 1/8W
R212	1-216-174-00	METAL GLAZE	100 5% 1/8W
R213	1-216-821-11	METAL CHIP	1K 5% 1/16W
R301	1-216-797-11	METAL CHIP	10 5% 1/16W
R302	1-216-833-11	METAL CHIP	10K 5% 1/16W
R303	1-216-849-11	METAL CHIP	220K 5% 1/16W
R304	1-216-817-11	METAL CHIP	470 5% 1/16W
R305	1-216-845-11	METAL CHIP	100K 5% 1/16W
R306	1-216-821-11	METAL CHIP	1K 5% 1/16W
R307	1-216-839-11	METAL CHIP	33K 5% 1/16W
R308	1-216-855-11	METAL CHIP	680K 5% 1/16W
R309	1-216-258-00	METAL GLAZE	330K 5% 1/8W
R310	1-216-845-11	METAL CHIP	100K 5% 1/16W
R311	1-216-845-11	METAL CHIP	100K 5% 1/16W
R312	1-216-853-11	METAL CHIP	470K 5% 1/16W
R313	1-216-845-11	METAL CHIP	100K 5% 1/16W
R314	1-216-829-11	METAL CHIP	4.7K 5% 1/16W
R315	1-216-861-11	METAL CHIP	2.2M 5% 1/16W
R401	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
R402	1-216-845-11	METAL CHIP	100K 5% 1/16W
R403	1-216-833-11	METAL CHIP	10K 5% 1/16W
R404	1-216-841-11	METAL CHIP	47K 5% 1/16W
R405	1-216-841-11	METAL CHIP	47K 5% 1/16W
R406	1-216-815-11	METAL CHIP	330 5% 1/16W
R407	1-216-861-11	METAL CHIP	2.2M 5% 1/16W
R408	1-216-833-11	METAL CHIP	10K 5% 1/16W
R409	1-216-857-11	METAL CHIP	1M 5% 1/16W
R410	1-216-853-11	METAL CHIP	470K 5% 1/16W
R411	1-216-815-11	METAL CHIP	330 5% 1/16W
R412	1-216-822-11	METAL CHIP	1.2K 5% 1/16W
R413	1-216-845-11	METAL CHIP	100K 5% 1/16W
R414	1-216-246-00	METAL GLAZE	100K 5% 1/8W
R501	1-216-841-11	METAL CHIP	47K 5% 1/16W
R502	1-216-803-11	METAL CHIP	33 5% 1/16W
R503	1-216-830-11	METAL CHIP	5.6K 5% 1/16W
R601	1-218-447-11	METAL GLAZE	62K 5% 1/16W
R602	1-216-825-11	METAL CHIP	2.2K 5% 1/16W
R603	1-216-841-11	METAL CHIP	47K 5% 1/16W
R604	1-216-847-11	METAL CHIP	150K 5% 1/16W
R605	1-216-845-11	METAL CHIP	100K 5% 1/16W
R606	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
R607	1-216-849-11	METAL CHIP	220K 5% 1/16W
R701	1-216-857-11	METAL CHIP	1M 5% 1/16W
R702	1-216-845-11	METAL CHIP	100K 5% 1/16W

Ref. No.	Part No.	Description	Remark
R703	1-216-845-11	METAL CHIP	100K 5% 1/16W
R704	1-216-857-11	METAL CHIP	1M 5% 1/16W
R705	1-216-833-11	METAL CHIP	10K 5% 1/16W
R706	1-216-825-11	METAL CHIP	2.2K 5% 1/16W

< VARIABLE RESISTOR >

RV301	1-238-072-11	RES, VAR, CABON 10K/10K (VOL)
RV601	1-238-714-11	RES, ADJ, METAL GLAZE 22K (SPEED)

< SWITCH >

S301	1-570-087-11	SWITCH, SLIDE (TAPE)
S302	1-570-675-11	SWITCH, SLIDE (DOLBY NR)
S303	1-570-386-21	SWITCH, SLIDE (AVLS)
S305	1-572-287-11	SWITCH, PUSH (RELEASE)

< TRANSFORMER >

T501	1-423-324-21	TRANSFORMER, DC-DC CONVERTER
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< VIBRATOR >

X701	1-527-957-00	OSCILLATOR, CRYSTAL (34.6KHz)
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MISCELLANEOUS  
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D403	8-719-812-41	LED TLR124
HP901	1-543-481-11	HEAD, MAGNETIC (PLAY BACK)
M901	1-541-960-11	MOTOR
S304	1-553-226-00	SWITCH, LEAF (POWER)

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ACCESSORIES & PACKING MATERIALS  
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*	3-368-907-01	CUSHION
*	3-383-053-01	INDIVIDUAL CARTON
	3-755-686-11	MANUAL, INSTRUCTION (ENGLISH, FRENCH, SPANISH, PORTUGUESE)
	3-755-686-41	MANUAL, INSTRUCTION (GERMAN, DUTCH, SWEDISH, ITALIAN)
	8-952-260-92	HEADPHONE MDR-W10L//K SET